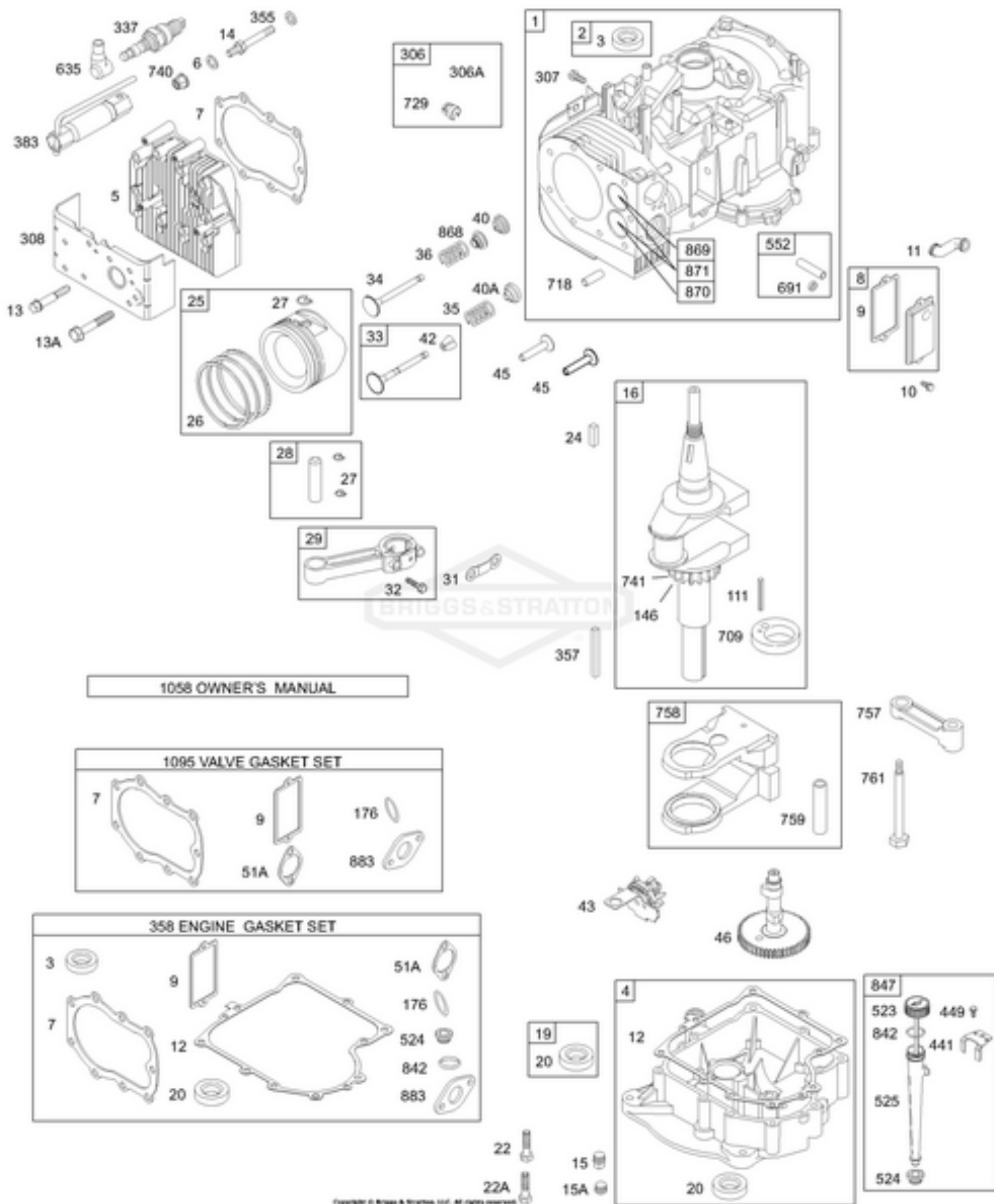
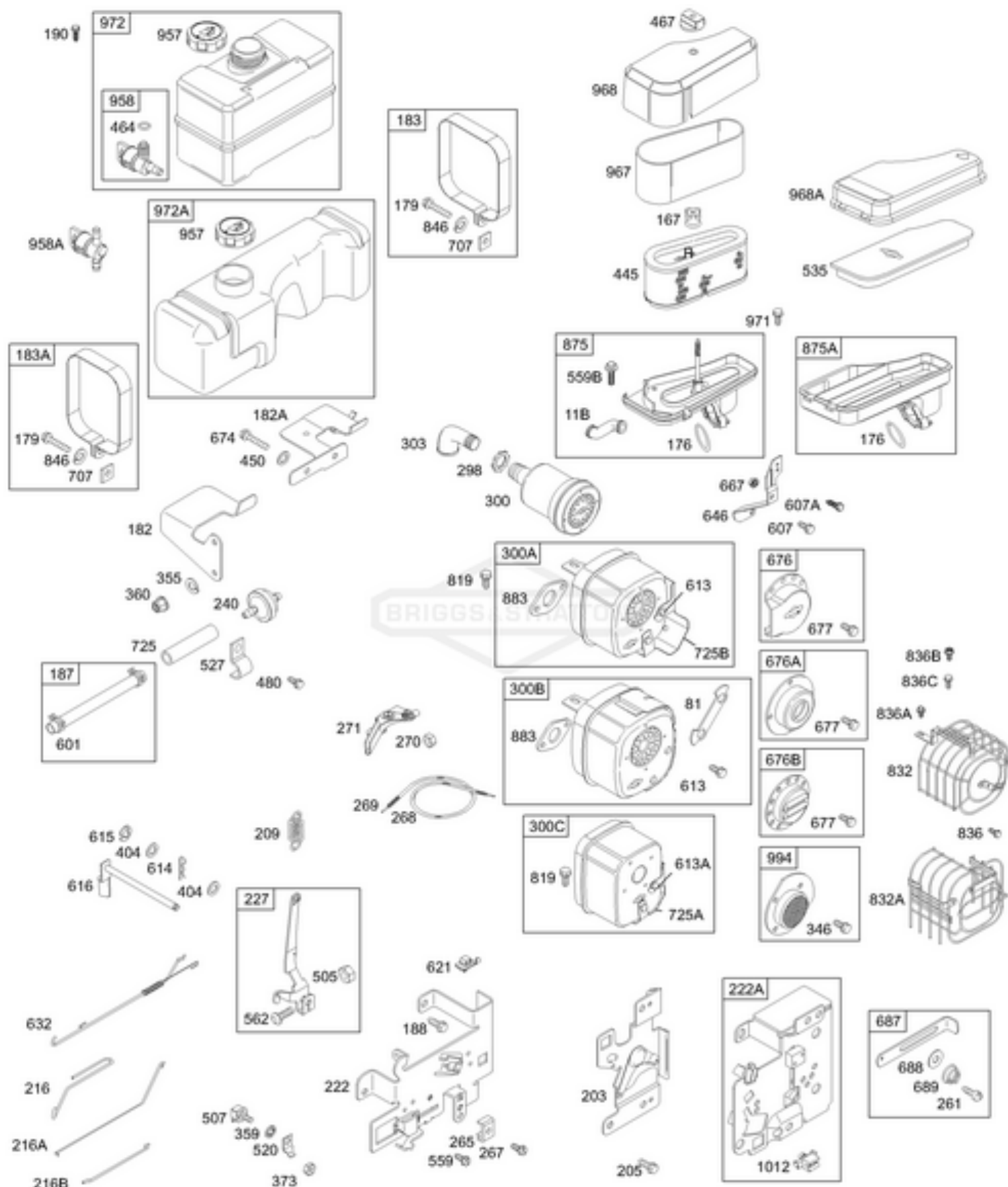




Ref #	Part #	Description	Qty	Context Note	Foot Note
1	495612	CYLINDER ASSEMBLY			
2	495657	KIT, Bushing/Seal		(Magneto Side) Used After Code Date 92070500	
2	399267	KIT, Bushing/Seal		(Magneto Side) Used Before Code Date 92070600	
3	391086S	SEAL, Oil		(Magneto Side) Used After Code Date 92070500	
3	294606S	SEAL, Oil		(Magneto Side) Used Before Code Date 92070600	
4	392548	SUMP, Engine			
5	691715	HEAD, Cylinder			
6	691261	WASHER		(Cylinder Head)	
7	272163S	GASKET, Cylinder Head			
8	495735	BREATHER ASSEMBLY			
9	27803S	GASKET, Breather			
10	691666	SCREW		(Breather Assembly)	
11	692293	TUBE, Breather			
12	692221	GASKET, Crankcase		(.015)(Standard)	
12	27876	GASKET, Crankcase		(.005)	
12	27877	GASKET, Crankcase		(.009)	
13	691651	SCREW		(Cylinder Head) (2 5/8)	
13A	690904	SCREW		(Cylinder Head) (3)	
14	691690	STUD		(Cylinder Head) (2 1/2)(Used in Position 5 and 6)	
14	691109	STUD		(Cylinder Head) (3)	
15	690946	PLUG, Oil Drain			
16	396876	CRANKSHAFT		Used Before Code Date 92070600	
16	495629	CRANKSHAFT		Used After Code Date 92070500 Used Before Code Date 98111700	
16	694054	CRANKSHAFT		Used After Code Date 98111600	
19	295963	KIT, Bushing/Seal		(PTO Side)	
20	391086S	SEAL, Oil		(PTO Side) (PTO Side)	
22	693972	SCREW		(Crankcase Cover/Sump)	
22A	691103	SCREW		(Crankcase Cover/Sump) (Used In Position 1)	
24	222698S	KEY, Flywheel			
25	499960	PISTON ASSEMBLY		(Standard)	
25	499962	PISTON ASSEMBLY		(.020 Oversize)	
26	690017	SET, Ring		(.030 Oversize)	
26	299743	SET, Ring		(Standard)(Chrome)	

Ref #	Part #	Description	Qty	Context Note	Foot Note
26	690014	SET, Ring		(Standard)	
26	690016	SET, Ring		(.020 Oversize)	
27	691073	LOCK, Piston Pin		Used Before Code Date 96102800	
27	690975	LOCK, Piston Pin		Used After Code Date 96102700	
28	499303	PIN, Piston		(.005 Oversize)	
28	499302	PIN, Piston		(Standard)	
29	390402	ROD, Connecting		(Standard)	
29	390773	ROD, Connecting		(.020 Undersize)	
31	222114	LOCK, Rod Screw			
32	690352	SCREW		(Connecting Rod)	
33	691794	VALVE, Exhaust			
34	261055S	VALVE, Intake			
35	691605	SPRING, Valve		(Intake)	
36	691597	SPRING, Valve		(Exhaust)	
40	690656	RETAINER, Valve		(Intake)	
40A	691939	RETAINER-VALVE		(Exhaust)	
42	494553	KEEPER, Valve		(Exhaust)	
43	691980	SLINGER, Governor/Oil			
45	691793	TAPPET, Valve			
46	691167	CAMSHAFT			
51A	272554S	GASKET, Intake		(Intake Manifold To Cylinder)	
111	691679	PIN, Retainer			
146	690979	KEY, Woodruff			
176	691917	SEAL, O-Ring		(Air Cleaner Base)	
306	496797	SHIELD-CYLINDER			
306A	224898	SHIELD, Cylinder		(Black)	
307	691003	SCREW		(Cylinder Shield)	
308	691201	COVER, Cylinder Head			
337	802592S	PLUG, Spark		(Resistor)	
355	691075	WASHER		(Muffler Bracket)	
357	691483	KEY, Drive Pulley			
358	299577	GASKET SET, Engine			
383	89838S	WRENCH-SPARK PLUG			
441	690593	BRACKET-OIL FILL			
449	690664	SCREW		(Oil Fill Bracket)	
523	691387	DIPSTICK			
524	281370S	SEAL-DIPSTICK TUBE		(Dipstick Tube)	
525	692963	TUBE, Dipstick			
552	491986	BUSHING, Governor Crank		(1/4 I.D.)	

Ref #	Part #	Description	Qty	Context Note	Foot Note
635	66538S	BOOT, Spark PLug			
691	692407	SEAL-GOVERNOR SHAFT			
709	691268	ECCENTRIC			
718	690959	PIN, Locating			
729	690596	CLIP, Wire			
740	691105	LOCKNUT		(Muffler Bracket)	
741	691288	GEAR, Timing			
757	691714	LINK, Counterweight		(Used After Code Date 78100411)	
758	690619	COUNTERWEIGHT			
759	691239	PIN, Counterweight			
761	690346	SCREW		(Counterweight)	
842	691870	SEAL, O-Ring		(Dipstick Tube)	
847	392066	DIPSTICK/TUBE ASSEMBLY			
868	692036	SEAL, Valve			
869	691703	SEAT, Valve		(Intake)	
870	691844	SEAT-VALVE		(Exhaust)	
871	231218	BUSHING, Valve Guide		(Intake)	
871	261961	BUSHING, Valve Guide		(Exhaust)	
883	692237	GASKET-EXHAUST			
1058	272697	MANUAL, Operator's		(Non Emission)	
1095	498536	GASKET SET, Valve			

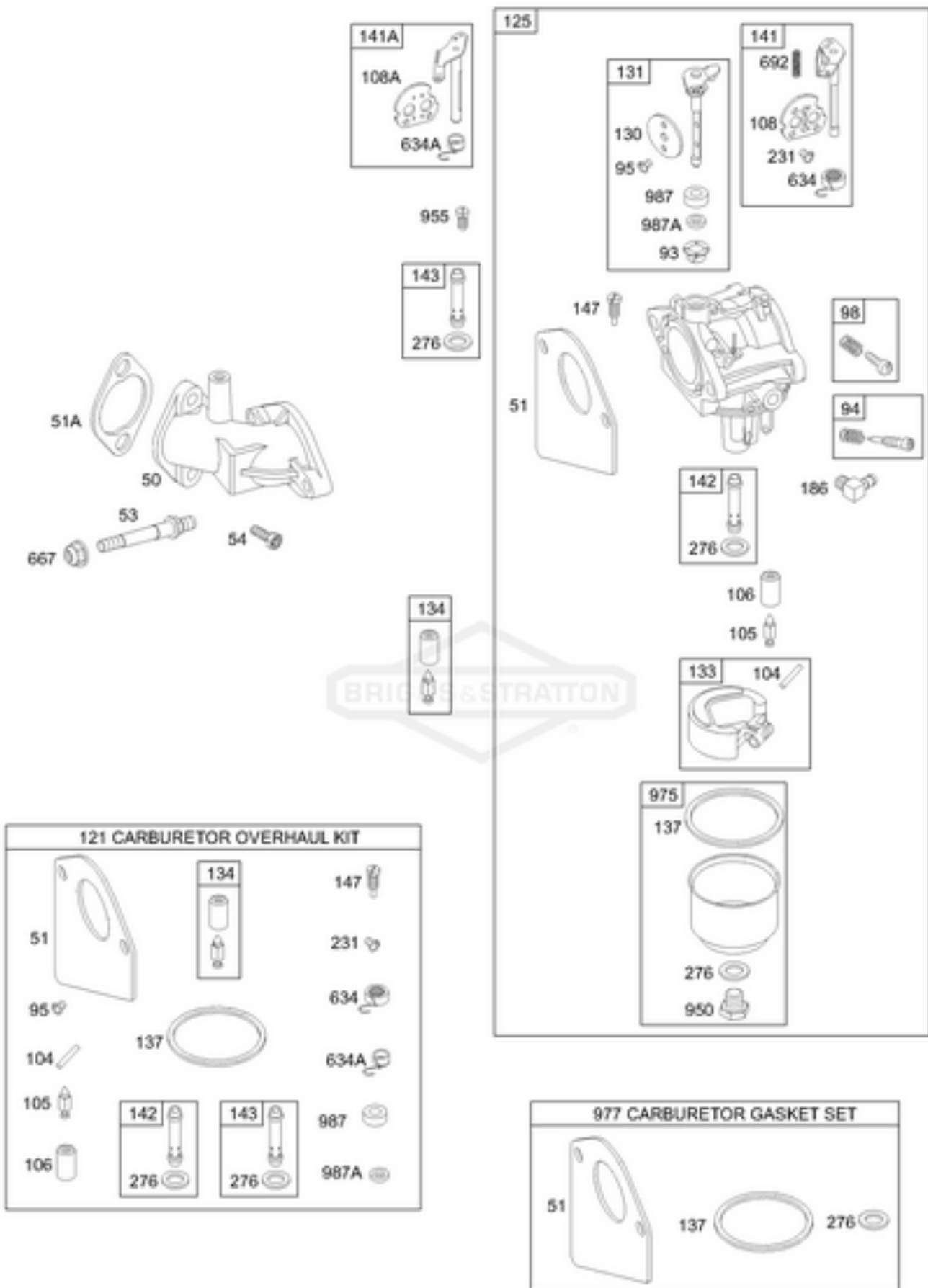


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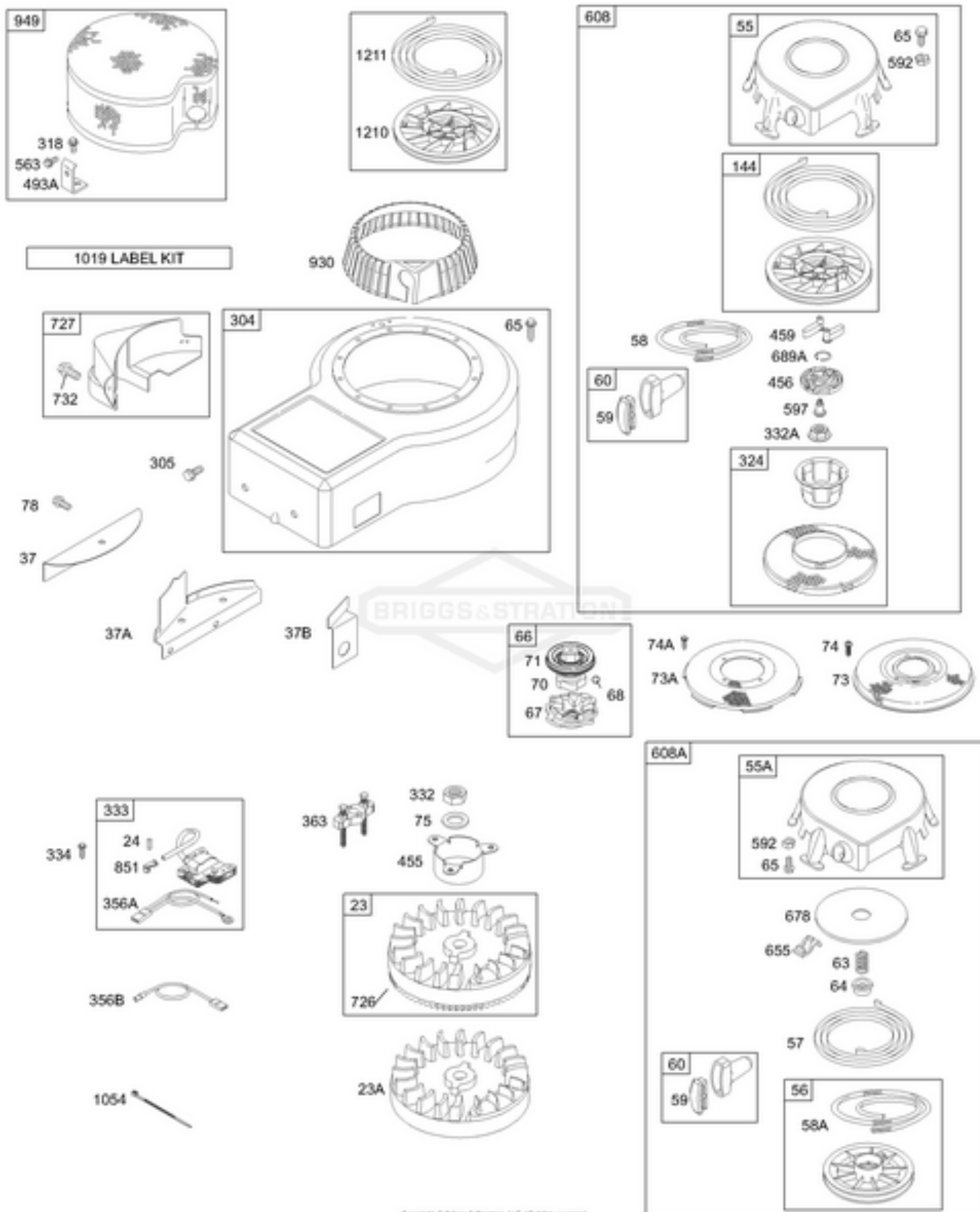
Ref #	Part #	Description	Qty	Context Note	Foot Note
11B	692253	TUBE, Breather			
81	691729	LOCK, Muffler Screw			
167	692297	SEAL-A/C NUT			
176	691917	SEAL, O-Ring		(Air Cleaner Base)	
179	692331	SCREW		(Fuel Tank Strap)	
182	691214	BRACKET-FUEL TANK		(Right Hand)	
182A	692867	BRACKET-FUEL TANK		(Left Hand)	
183	698459	STRAP-FUEL TANK		(Right Hand)	
183A	692030	STRAP-FUEL TANK		(Left Hand)	
187	296004	LINE, Fuel		(Cut To Required Length)	
188	691693	SCREW		(Control Bracket)	
190	690708	SCREW		(Fuel Tank)	
203	691381	CRANK, Bell			
205	691693	SCREW		(Bell Crank)	
209	690480	SPRING, Governor		(Red)	
216	690573	LINK, Choke			
216A	692893	LINK, Choke			
216B	691281	LINK, Choke			
222	694042	BRACKET, Control			
222A	692002	BRACKET, Control			
227	691374	LEVER, Governor Control			
240	298090S	FILTER, Fuel			
261	690278	SCREW		(Control Slide)	
265	691024	CLAMP, Casing			
267	690804	SCREW		(Casing Clamp)	
268	691025	CASING, Control Wire		(Cut To Required Length)	
269	691026	WIRE, Control		(Cut To Required Length)	
270	691027	NUT		(Control Wire Casing)	
271	691028	LEVER, Control			
298	690453	LOCKNUT		(Muffler and Elbow)	
300	393010S	MUFFLER		(Round Lo Tone)	
300A	691971	MUFFLER		(Lo Tone)	
300B	692304	MUFFLER		(Lo Tone)	
300C	494222	MUFFLER		(Super Lo Tone)	
303	94089	ELBOW, Exhaust		(45 Degree Street)	
346	690661	SCREW		(Spark Arrestor)	
355	691075	WASHER		(Muffler Bracket)	
359	691077	WASHER		(Ground Terminal)	
360	691105	LOCKNUT		(Fuel Tank Bracket)	
373	691612	NUT		(Ground Terminal)	
404	691691	WASHER		(Governor Crank)	

Ref #	Part #	Description	Qty	Context Note	Foot Note
445	691667	FILTER, A/C Cartridge			
450	690259	WASHER		(Fuel Tank Bracket) (Electric Start)	
450	691261	WASHER		(Fuel Tank Bracket) (Rewind Start)	
464	691898	SEAL, O-Ring		(Fuel Shut-off Valve)	
467	691668	KNOB, Air Cleaner Cover			
480	690664	SCREW		(Tube Clamp)	
505	691251	NUT		(Governor Control Lever)	
507	691972	INSULATOR			
520	691084	TERMINAL, Ground			
527	690394	CLAMP, Hose			
535	272922	FILTER, Air Cleaner Foam			
559	690661	SCREW		(Remote Choke Stop)	
559B	693675	SCREW		(Remote Choke Stop)	
562	691119	BOLT		(Governor Control Lever)	
601	95162S	CLAMP, Hose			
607	690703	SCREW		(Air Cleaner Brace) (7/16)	
607A	691693	SCREW		(Air Cleaner Brace) (3/8" Long)	
613	691632	SCREW		(Muffler)	
613A	691351	SCREW		(Muffler)	
614	691620	PIN, Cotter			
615	93307	RETAINER, Governor Shaft			
616	692012	CRANK-GOVERNOR			
621	692310	SWITCH, Stop			
632	693663	SPRING/LINK-MECH GOV			
646	690465	BRACE, Air Cleanr			
667	690958	NUT		(Air Cleaner Brace)	
674	690341	SCREW		(Fuel Tank Bracket) (7/8" Long)	
674	691058	SCREW		(Fuel Tank Bracket) (3/4)	
676	393757	DEFLECTOR, Muffler		(Side Outlet)	
676A	395700	DEFLECTOR, Muffler		(Direct Outlet) (Direct Out)	
676B	393758	DEFLECTOR, Muffler		(Louvered Outlet) (Louvered)	
677	690661	SCREW		(Muffler Deflector)	
687	691949	SLIDE, Control			
688	690395	CAP, Friction			
689	690529	SPRING, Friction			
707	690279	NUT		(Fuel Tank Strap)	
725	690403	SHIELD, Heat			
725A	690433	SHIELD, Heat			
725B	690431	SHIELD, Heat			
819	690810	SCREW		(Muffler Bracket)	
832	691988	GUARD, Muffler			

Ref #	Part #	Description	Qty	Context Note	Foot Note
832A	690858	MUFFLER			
836	690367	SCREW		(Muffler Guard) (9/16)	
836B	695669	SCREW		(Muffler Guard) (1/2)	
836C	690810	SCREW		(Muffler Guard) (5/8" Long)	
846	690371	WASHER		(Fuel Tank Strap)	
875	693670	BASE, Air Cleaner		(Plastic)	
875A	494745	BASE, Air Cleaner		(Foam Air Cleaner) (Plastic)	
883	692237	GASKET-EXHAUST			
957	493988S	CAP, Fuel Tank		(Plastic)	
958	698182	VALVE, Fuel Shut Off		(Plastic)	
958A	698183	VALVE, Fuel Shut Off		(Plastic)	
967	272477S	FILTER, Pre Cleaner			
968	691324	COVER, Air Cleaner			
968A	281108	COVER, Air Cleaner			
971	691108	SCREW		(Air Cleaner Base to Carburetor)	
972	691993	TANK, Fuel		(Plastic) (4 Quart)	
972A	390225	TANK, Fuel		(Plastic) (3 Quart Tank)	
994	399541	ARRESTOR, Spark			
1012	690585	RETAINER, Link			



Ref #	Part #	Description	Qty	Context Note	Foot Note
50	691711	MANIFOLD, Intake			
51	692284	GASKET, Intake		(Intake Manifold To Carburetor)	
51A	272554S	GASKET, Intake		(Intake Manifold To Cylinder)	
53	690227	STUD		(Carburetor)	
54	93208	SCREW		(Intake Manifold)	
93	690602	BUSHING, Throttle Shaft			
94	494383	KIT, Idle Mixture		(Lmt 71,101,102,113,114,116)	
95	691636	SCREW		(Throttle Valve)	
98	398185	KIT-IDLE SPEED		Used Before Code Date 92072000	
98	495800	KIT, Idle Speed		Used After Code Date 92071900	
104	690525	PIN, Float Hinge			
105	231855S	VALVE-FLOAT NEEDLE			
106	691901	SEAT, Inlet		Used Before Code Date 92072000	
106	690577	SEAT, Inlet		Used After Code Date 92071900	
108	690464	VALVE, Choke		(Manual Choke)	
108A	692344	VALVE, Choke		(Choke A Matic)	
121	497535	KIT, Carburetor Overhaul			
125	696461	CARBURETOR			
130	690468	VALVE, Throttle			
131	494885	KIT, Throttle Shaft			
133	494381	FLOAT, Carburetor			
134	494788	KIT, Needle/Seat		Used Before Code Date 92072000	
137	281165S	GASKET-FLOAT BOWL			
141	495097	KIT, Choke Shaft		(Manual Choke)	
141A	495931	KIT, Choke Shaft		(Choke A Matic)	
142	494877	NOZZLE, Carburetor		(Standard)	
143	495608	NOZZLE, Carburetor		(High Altitude)	
147	497472	JET, Pilot		(Lmt 101)	
186	692317	CONNECTOR-HOSE			
231	691636	SCREW		(Choke Valve)	
276	692255	WASHER, Sealing			
634	690801	SPRING/SEAL ASSEMBLY		(Manual Choke)	
634A	690802	SPRING/SEAL ASSEMBLY		(Choke A Matic)	
667	690958	NUT		(Air Cleaner Brace)	
692	690572	SPRING, Detent			
950	691657	SCREW		(Float Bowl)	
955	695659	PLUG, Carburetor			
975	495933	BOWL, Float		(Float Bowl)	
977	690192	SET, Carburetor Gasket			
987	691326	SEAL, Choke/Throttle Shaft			
987A	692001	SEAL, Choke/Throttle Shaft			



Ref #	Part #	Description	Qty	Context Note	Foot Note
23	691354	FLYWHEEL		(Electric Start)	
23A	690615	FLYWHEEL		(Rewind Start)	
24	222698S	KEY, Flywheel			
37	690411	GUARD, Flywheel			
37A	690490	GUARD-FLYWHEEL			
37B	690488	GUARD, Flywheel			
55	693904	HOUSING, Rewind Starter		Used After Code Date 98111500	
55A	393576	HOUSING, Rewind Starter		Used Before Code Date 98111600	
56	295871	PULLEY, Starter		(63 Rope)	
57	490179	SPRING-REWIND STR			
58	693389	ROPE, Starter		(Cut To Required Length) (63)	
58A	695002	ROPE, Starter		(99)	
59	490653	INSERT, Grip			
60	490652	GRIP-STARTER ROPE			
63	690547	SPRING, Ratchet			
64	691920	ADAPTER, Ratchet Spring			
65	690759	SCREW		(Rewind Starter)	
66	399671	CLUTCH-STARTER			
67	394897	HOUSING, Clutch			
68	691604	BALL, Clutch			
70	691945	RATCHET-CLUTCH			
71	691359	COVER, Ratchet			
73	691748	SCREEN-ROTATING			
73A	691754	SCREEN-ROTATING			
74	691655	SCREW		(Rotating Screen)	
74A	691627	SCREW		(Rotating Screen)	
75	690582	WASHER		(Flywheel)	
78	690364	SCREW		(Flywheel Guard)	
144	697843	PULLEY/SPRING ASSEMBLY			
304	496439	HOUSING, Blower		(Electric Start)	
305	692198	SCREW		(Blower Housing)	
318	691617	SCREW		(Mounting Bracket) (Debris Screen Guard)	
324	695160	SCREEN/CUP ASSEMBLY			
332	690662	NUT		(Flywheel)	
332A	693899	NUT		(Flywheel)	
333	398811	ARMATURE, Magneto		(Magnetron Ignition)	

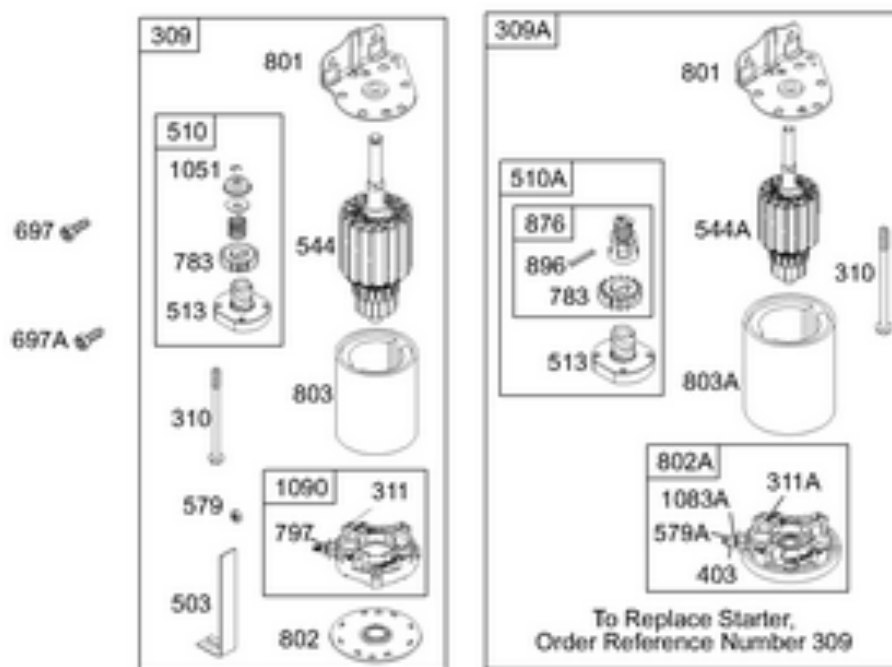
Ref #	Part #	Description	Qty	Context Note	Foot Note
334	691061	SCREW		(Magneto Armature)	
356A	398808	WIRE-STOP		(Cut To Required Length)	
356B	690799	WIRE, Stop			
363	19165	PULLER, Flywheel			
455	691173	CUP, Flywheel			
456	692299	PLATE-PAWL FRICTION			
459	281505S	PAWL-RATCHET			
493A	692825	BRACKET- MOUNTING		(Debris Screen Guard)	
563	690859	SCREW		(Debris Screen Guard)	
592	690800	NUT		(Rewind Starter)	
597	691696	SCREW		(Pawl Friction Plate)	
608	693900	STARTER, Rewind		(63) Used After Code Date 98111500	
608A	390391	STARTER, Rewind		(75) Used Before Code Date 98111600	
655	691734	ANCHOR-REWIND SPRING			
678	490817	SPACER-REWIND		(Rewind)	
689A	691855	SPRING-FRICTION			
726	696537	GEAR, Ring		(Includes Mounting Hardware)	
727	395405	COVER, Starter Drive			
732	691097	SCREW		(Starter Drive Cover)	
851	493880S	TERMINAL-SPARK PLUG			
930	691904	GUARD, Rewind			
949	397530	GUARD, Debris Screen		(Rewind Starter)	
1019	491185	KIT, Label			
1054	280275	TIE, Cable			
1210	498144	PULLEY/SPRING ASSY		(Pulley) Used After Code Date 00082000 Used Before Code Date 01051100	
1211	498144	PULLEY/SPRING ASSY		(Spring) Used After Code Date 00082000 Used Before Code Date 01051100	

DUAL CIRCUIT	DC ONLY	SEE NOTE 10-13-16 AMP STATOR		SEE NOTE TRI-CIRCUIT / OR 5 AMP AND 9 AMP	
474 877 1059	474A 877A 1059	474B 877B 1059		474C 877C 1059	
		10-13-16 AMP REGULATOR		TRI-CIRCUIT	5 & 9 AMP
878	578	578	526A 501A	878A	526 501



NOTE: THE PROPER FLYWHEEL PART NUMBER AND/OR THE ALTERNATOR
MAGNET SIZE WILL DETERMINE THE ALTERNATOR TYPE OR OUTPUT.
SEE REPAIR MANUAL FOR ADDITIONAL INFORMATION

NOTE: ALL OLD STYLE STATORS USE
REFERENCE NUMBER 1119 MOUNTING SCREW



Ref #	Part #	Description	Qty	Context Note	Foot Note
309	693054	MOTOR, Starter		(3 5/8) (Aluminum Ring Gear)	
309A		Motor-Starter		(For Replacement Starter Motor, Order Reference 309)	
310	690323	SCREW		(Starter Motor)	
311	497608	SET, Brush			
311A	395538	SET, Brush		(3 5/8 Housing)	
403	690288	WASHER		(End Cap)	
474	696459	ALTERNATOR		(Dual Circuit)	
474A	696578	ALTERNATOR		(DC Only)	
474B	696458	ALTERNATOR		(10 and 16 Amp Regulated)	
474C	696457	ALTERNATOR		(Tri Circuit)	
493	691177	BRACKET, Mounting			
501	691188	REGULATOR		(5 and 9 Amp Regulated)	
501A	691185	REGULATOR		(10 and 16 Amp Regulated)	
503	691532	STRAP-STARTER			
510	696541	DRIVE, Starter			
510A	696540	DRIVE, Starter			
513	692024	CLUTCH-DRIVE			
526	690326	SCREW		(Regulator) (1 1/4" Long)	
526A	690297	SCREW		(Regulator) (3/8)	
544	692034	ARMATURE, Starter		(3 5/8 Housing)	
544A	390837	ARMATURE, Starter		(3 5/8 Housing)	
578	692306	WIRE ASSEMBLY		(DC Only)	
579	691029	NUT		(Starter Cable)	
579A	691626	NUT		(Starter Cable)	
697	691058	SCREW		(Drive Cap) (3/4)	
697A	690372	SCREW		(Drive Cap) (11/16)	
783	695708	GEAR-PINION			
797	693167	NUT		(Brush Retainer)	
801	691283	CAP-DRIVE			
802	691286	CAP-END			
802A	395537	CAP, End		(Contains Brush Set)	
803	693757	HOUSING, Starter		(3 5/8 Housing)	
803A	398159	HOUSING, Starter		(3 5/8 Housing)	
813	690635	CLAMP			
876	696539	KIT, Pinion Spring			
877	393456	WIRE/CONNECTOR, Alternator		(Dual Circuit)	
877A	393814	WIRE/CONNECTOR, Alternator		(DC Only)	

Ref #	Part #	Description	Qty	Context Note	Foot Note
877C	393537	WIRE/CONNECTOR, Alternator		(Tri Circuit)	
877B	399916	WIRE/CONN- ALTERNATOR		(10 and 16 Amp Regulated)	
878	691237	HARNESS, Alternator		(Dual Circuit)	
878A	691955	HARNESS, Alternator		(Tri Circuit)	
896	691641	PIN, Drive Retainer			
920	691656	SOLENOID, Starter			
1051	691265	RING, Retaining			
1059	698516	KIT, Screw/Washer		(Alternator)	
1083A	690958	NUT		(End Cap) (Serrated)	
1090	691293	RETAINER-BRUSH			
1119	691183	SCREW		(Alternator)	